Boxer 522 / Boxer 502

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Specifications and types

Ex	Zone 2 – Zone 22	II 3G Ex h IIB T4 Gc e II 3D Ex h IIIB T135°C Dc X
	Zone 1 – Zone 21	II 2G Ex h IIB T4 Gb e II 2D Ex h IIIB T135°C Db X
	Zone 1 – Zone 21	II 2G Ex h IIC T4 Gb
	Zone M2	I M2 Ex h I Mb X *
	IECEx	Ex h IIB T4 Gb e Ex h IIIB T135°C Db

** The Group IIC gas application string is applicable on Boxer series pumps in Conduct version with Conductive TFM diaphragms.
* The mining application string does not apply to aluminium pumps in the Boxer range.

Suction / delivery connections Boxer 522 / Boxer 502	2” f BSPP (*)
Suction / delivery connections FDA Boxer 502	2”1/2 Clamp BS 4825
Air fitting	1/2” f BSPP
Max. flow rate*	600 l/min
Max. supply air pressure	8 bar
Max. head*	80 m
Max negative suction head - dry-running**	5 m
Max negative suction head - with pump primed	9,5 m
Max. diameter suspended solids	8 mm
Noise	80 dB

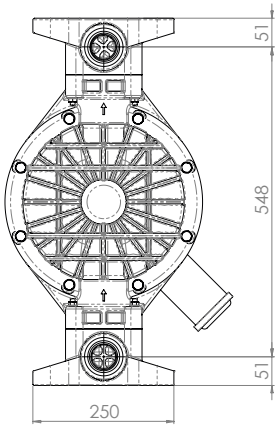
(*) NPT fittings only on request
* The curves and the performances refer to pumps with immersed suction and open delivery outlet, with water at 20°C and vary depending on material composition.
** The value depends on the pump configuration.

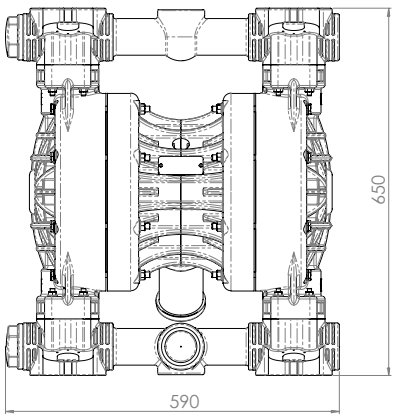


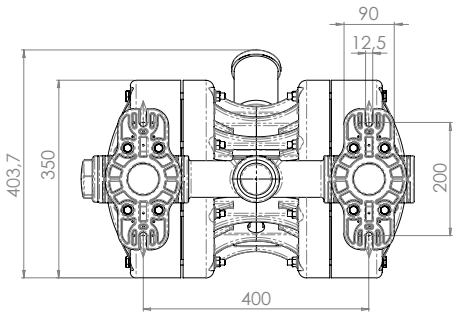
PLASTIC MATERIAL PP (GF/CF) - PVDF | **Boxer 522**

Maximum dimensions	
Height	650 mm
Width	590 mm
Depth	404 mm

Construction mat. (casing and manifolds) and net weight	
POLYPROPYLENE (with glass additive)	38 Kg Temp. 3°C min. 65°C max
CONDUCTIVE POLYPROPYLENE (with carbon additive)	38 Kg Temp. 3°C min. 65°C max
PVDF (with carbon additive)	45 Kg Temp. 3°C min. 95°C max







AIR-OPERATED DOUBLE DIAPHRAGM PUMPS
DEBEM srl - Via Del Bosco, 41 - 21052 Busto Arsizio (VA) Italy - Tel. +39 0331 074034 - Fax +39 0331 074036 - info@debem.it - www.debem.com

Boxer 522 / Boxer 502

Specifications and types

Ex	Zone 2 – Zone 22	II 3G Ex h IIB T4 Gc e II 3D Ex h IIIB T135°C Dc X
	Zone 1 – Zone 21	II 2G Ex h IIB T4 Gb e II 2D Ex h IIIB T135°C Db X
	Zone 1 – Zone 21	II 2G Ex h IIC T4 Gb
	Zone M2	I M2 Ex h I Mb X *
	IECEx	Ex h IIB T4 Gb e Ex h IIIB T135°C Db

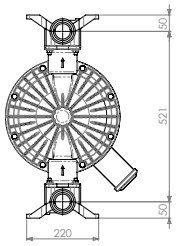
** The Group IIC gas application string is applicable on Boxer series pumps in Conduct version with Conductive TFM diaphragms.
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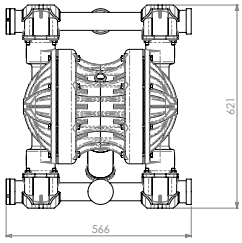
METAL MATERIAL - ALU — Boxer 502

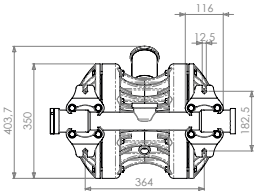


Maximum dimensions	
Height	621 mm
Width	566 mm
Depth	404 mm

Construction mat. (casing and manifolds) and net weight	
ALU	49 Kg Temp. 3°C min. 95°C max





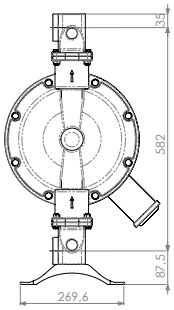


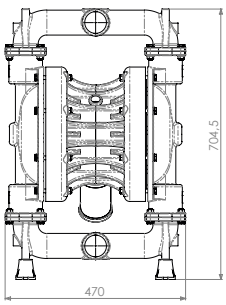
METAL MATERIAL - AISI 316 — Boxer 502

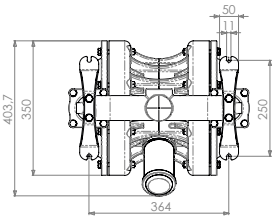


Maximum dimensions	
Height	705 mm
Width	470 mm
Depth	403 mm

Construction mat. (casing and manifolds) and net weight	
AISI 316	54 Kg Temp. 3°C min. 95°C max







FDA BOXER 502



METAL MATERIAL - AISI 316 L — FDA Boxer 502

Maximum dimensions	
Height	705 mm
Width	725 mm
Depth	403 mm

Construction mat. (casing and manifolds) and net weight	
AISI 316	54 Kg Temp. 3°C min. 95°C max

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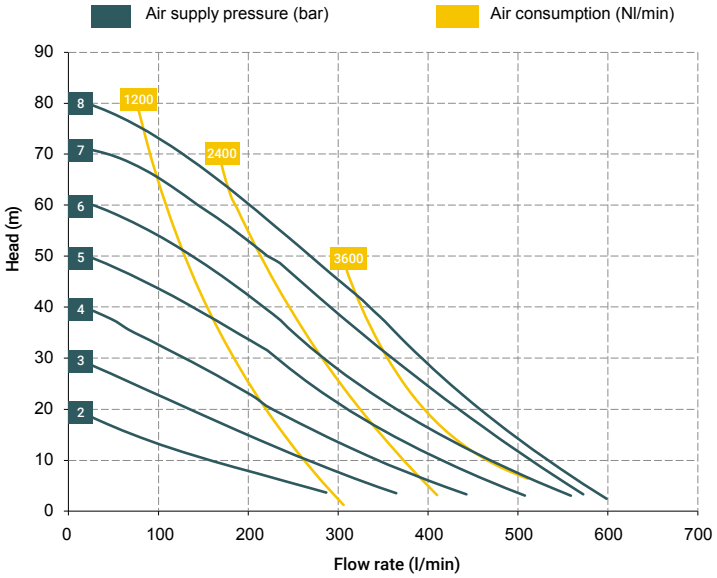
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Boxer 522 / Boxer 502

Specifications and types

Ex	Zone 2 – Zone 22	II 3G Ex h IIB T4 Gc e II 3D Ex h IIIB T135°C Dc X
	Zone 1 – Zone 21	II 2G Ex h IIB T4 Gb e II 2D Ex h IIIB T135°C Db X
	Zone 1 – Zone 21	II 2G Ex h IIC T4 Gb
	Zone M2	I M2 Ex h I Mb X *
	IECEx	Ex h IIB T4 Gb e Ex h IIIB T135°C Db

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* The curves and performances refer to pumps with immersed suction and open delivery outlet with water at 20 °C and vary according to the composition materials.

BOXER 502 (ALU):

A1 - A2 - A3 - M1 - M2 - M3

Standard fittings:

- Suction: A1
- Delivery: M1



BOXER 502 (INOX):

A3 - M3

Standard fittings:

- Suction: A3
- Delivery: M3



BOXER 522 (PP):

A1 - A2 - A3 - A4 - A5 - A6 - M1 - M2 - M3 - M4 - M5 - M6

BOXER 522 (PVDF):

A1 - A2 - A3 - A4 - A5 - A6 - M1 - M2 - M3 - M4 - M5 - M6

Standard fittings:

- Suction: A1
- Delivery: M1



T40 distributor material (compressed air circuit)

- POM

Core material

- Polypropylene (with glass filler)
- Conductive polypropylene (with carbon filler)
- Aluminium

Diaphragm materials

- PTFE
- HYTREL®
- SANTOPRENE
- NBR
- EPDM

Cap materials

- Polypropylene (with glass filler)
- Conductive polypropylene (with carbon filler)
- PVDF
- Aluminium
- AISI 316 L

Ball materials

- PTFE
- AISI 316 L
- EPDM
- NBR

O-ring materials

- EPDM
- NBR
- VITON®
- PTFE

Packaging

Wooden crate - 74 x 70 x 53 cm - weight 22 Kg (PP, PP+CF, PVDF, ALU)
(the weight refers only to the packaging without the pump inside)

Wooden crate - 79 x 55 x 52 cm - weight 25 Kg (AISI316)
(the weight refers only to the packaging without the pump inside)

Accessories

- Equaflux 302 (For damper materials, please refer to the technical data sheet)
- Basket filter in Polypropylene or PVDF with G 2" f/f fittings
- Foot valve
- Air regulation W8000-20-G
- Stroke counter
- Reinforcement rings
- Flange kit (DIN flanges - ANSI on request)

Any colour variations in our polypropylene and PVDF products are due to the special blends of the raw materials used. The use of high levels of glass and long-fiber carbon filler result in a unique colour that does not in any way affect the quality of the product; on the contrary, it points to the high level of content used to ensure outstanding performance.

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Boxer 522 / Boxer 502

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Specifications and types

Zone 2 – Zone 22	II 3G Ex h IIB T4 Gc e II 3D Ex h IIIB T135°C Dc X
Zone 1 – Zone 21	II 2G Ex h IIB T4 Gb e II 2D Ex h IIIB T135°C Db X
Zone 1 – Zone 21	II 2G Ex h IIC T4 Gb
Zone M2	I M2 Ex h I Mb X *
IECEx	Ex h IIB T4 Gb e Ex h IIIB T135°C Db

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BOXER PUMPS CODES ENCODING

ex. IB522-P-HTTPV--
Internal distributor, Boxer 522, body PP, air-side diaph. Hytrel®, product-side diaph. PTFE, AISI 316 L balls, PP ball seats, EPDM O-Ring.

IB07-	P	H	T	T	P	V	-	-
PUMP MODEL	**PUMP BODY**	**AIR-SIDE DIAPHRAGM**	**FLUID-SIDE DIAPHRAGM**	**BALLS**	**BALL SEATS**	**O-RING**	**MANIFOLD**	**VERSION**
IB07 - Boxer 07 IB15 - Boxer 15 IMICR - Microboxer IB35 - Boxer 35 IB50 - Boxer 50 IMIN - Miniboxer IB81 - Boxer 81 IB90 - Boxer 90 IB100 - Boxer 100 IB150 - Boxer 150 IB251 - Boxer 251 IB252 - Boxer 252 IB522 - Boxer 522 IB502 - Boxer 502 IB503 - Boxer 503	P - PP PC - PP+CF FC - PVDF+CF A - AISI 316 (L) AL - ALU	N - NBR D - EPDM H - Hytrel® M - Santoprene®	T - PTFE	T - PTFE A - AISI 316 L D - EPDM N - NBR	P - Polypropylene F - PVDF A - AISI 316 L I - PE-UHMW R - PPS L - Aluminium	D - EPDM V - Viton® N - NBR T - PTFE	X* 3* Y* W* K*	C* Z*

Example table, for the table with the complete codes please contact the Debem sales department.

*X = split manifold
*3 = 3rd hole on the manifold
*Y = manifold with NPT fitting
*W = clamp manifold
*K = manifold with reinforcement rings
(all on request only)

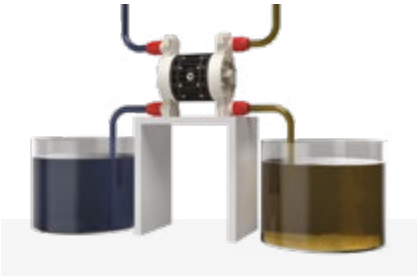
C = CONDUCT version for ATEX ZONE 1
Z = Version for IECEx Standard



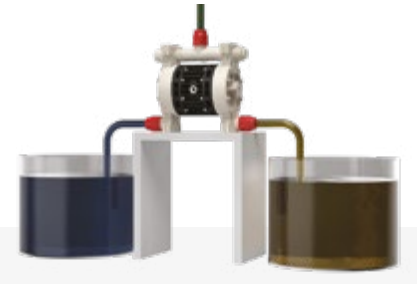
Self priming



Under head



Split Suction



Split Suction and Delivery