Horizontal Self-Cleaning **Electronic Filter**

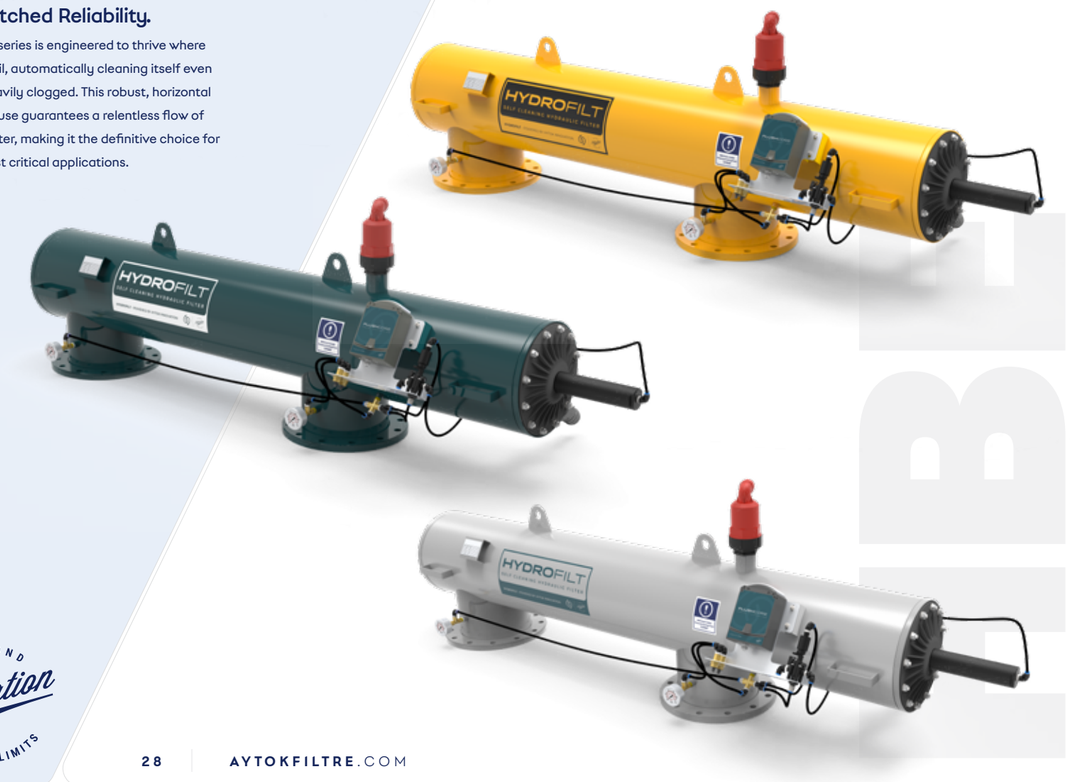
HBE

HYDROFILT AUTOMATIC **SCREEN FILTERS**



Unstoppable Performance, Unmatched Reliability.

The HBE series is engineered to thrive where others fail, automatically cleaning itself even when heavily clogged. This robust, horizontal powerhouse guarantees a relentless flow of clean water, making it the definitive choice for your most critical applications.



BEYOND Filtration BEYOND LIMITS

GENERAL **SPECIFICATION**

• Body Material	:	S235JR / SS304L / SS316L
• Screen Material (Internal Kit)	:	SS304L,PA6GFR30
• Maximum Working Pressure	:	10bar; 145Psi (up to 16 bar available upon request)
• Minimum Working Pressure	:	2.5 bar ; 36Psi
• Maximum Working Temperature	:	60 °C ; 140°F
• Back Washing Time	:	Time and Pressure Difference Setup
• Control System	:	Electronic (AC/DC)
• Filtration Sensitivity	:	20-2000 µ (micron)
• Painting Method	:	Electrostatic Powder Coating
• Paint Coating Material	:	Epoxy-Polyester

CLEANING PROCESS

The cleaning process is triggered either by elapsed time or a differential pressure threshold. Differential pressure results from particle accumulation on the screen surface, which restricts water flow. This pressure difference—an undesirable condition—is resolved by the cleaning cycle. The filter is programmed to automatically start the cleaning process once the user-defined differential pressure value (recommended at 0.5 bar) is reached, thereby restoring normal operation. When the drain valve opens, a strong vacuum effect is created inside the filter, drawing debris from the screen surface. This suction helps the nozzles effectively remove particles from the screen and discharge them from the system. Once the process is complete, the cleaning collector automatically returns to its original position, and normal filtration resumes. During backwashing, the filtering process continues. To ensure efficient operation, the inlet pressure should not be less than 2 bar (29 psi) during backwashing.

WORKING PRINCIPLE

Water enters through the inlet line and flows toward the outlet line of the filter. During the cleaning process, the drain line serves as the discharge path for accumulated contaminants. The piston rod is responsible for linear motion, allowing the nozzles to scan the surface of the filter screens during cleaning. When water enters the system, it first passes through a coarse screen for preliminary filtration, followed by a fine screen for further filtration. As water flows through the fine screen, particles are retained on its surface. During the cleaning cycle, these particles are suctioned by the nozzles and transported to the cleaning collector. The turbine chamber is connected to the atmosphere and houses the turbine, which generates rotational motion to drive the nozzles. The combination of the linear motion of the piston rod and the rotational motion from the turbine ensures complete coverage of the screen surfaces. The hydraulic piston drives the piston rod. Activation of the piston and the opening of the drain valve occur simultaneously.

Technical Specifications

CODE	Inlet/Outlet		A	B	L1	L	D	F	Drain Flow Rate		Main Flow Rate		Filtration Area	Nozzle	Screen	Weight
	Inch	DN	mm	mm	mm	mm	Inch	Inch	L/s	GPM(US)	m³/h	GPM(US)	cm²	Qty.		kg
HBE/CHBE104	4	100	500	287	1071	1510	10	2	3,3	53	120	528	2634	2	4	64
HBE/CHBE104S	4	100	600	287	1274	1710	10	2	4,1	66	140	616	3951	3	6	75
HBE/CHBE105	5	125	600	287	1274	1710	10	2	4,1	66	150	660	3951	3	6	78
HBE/CHBE105S	5	125	900	287	1565	2020	10	2	5	79	160	704	5268	4	8	89
HBE/CHBE106	6	150	900	287	1565	2020	10	2	5	79	180	792	5268	4	8	94
HBE/CHBE126S	6	150	1100	312	1954	2410	12	2	6,6	106	220	968	7902	6	12	132
HBE/CHBE128	8	200	1100	312	1954	2410	12	2	6,6	106	320	1408	7902	6	12	135
HBE/CHBE1210	10	250	1100	312	1954	2410	12	2	6,6	106	380	1672	7902	6	12	166

